Folding or bending die up to 100mm with 4 openings (16, 22, 35, 50mm) and a punch of 88°. This multi-V die allows 1mm up to 8mm sheet to be folded. The 70mm outer diameter punch allows to make completely closed shapes to a minimum of 75mm inner wing.

V 16: Sheet from 1 to 3mm
V 22: Sheet from 2 to 4mm
V 35: Sheet from 3 to 6mm
V 50: Sheet from 4 to 8mm
MAX. FOLDING LENGTH: 100mm
MAX. FOLDING THICKNESS: 8mm

Standard tooling provided along with the machine.