

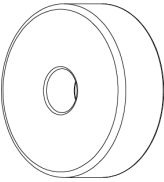
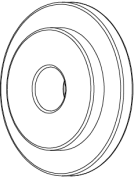
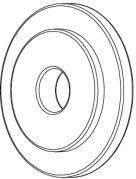



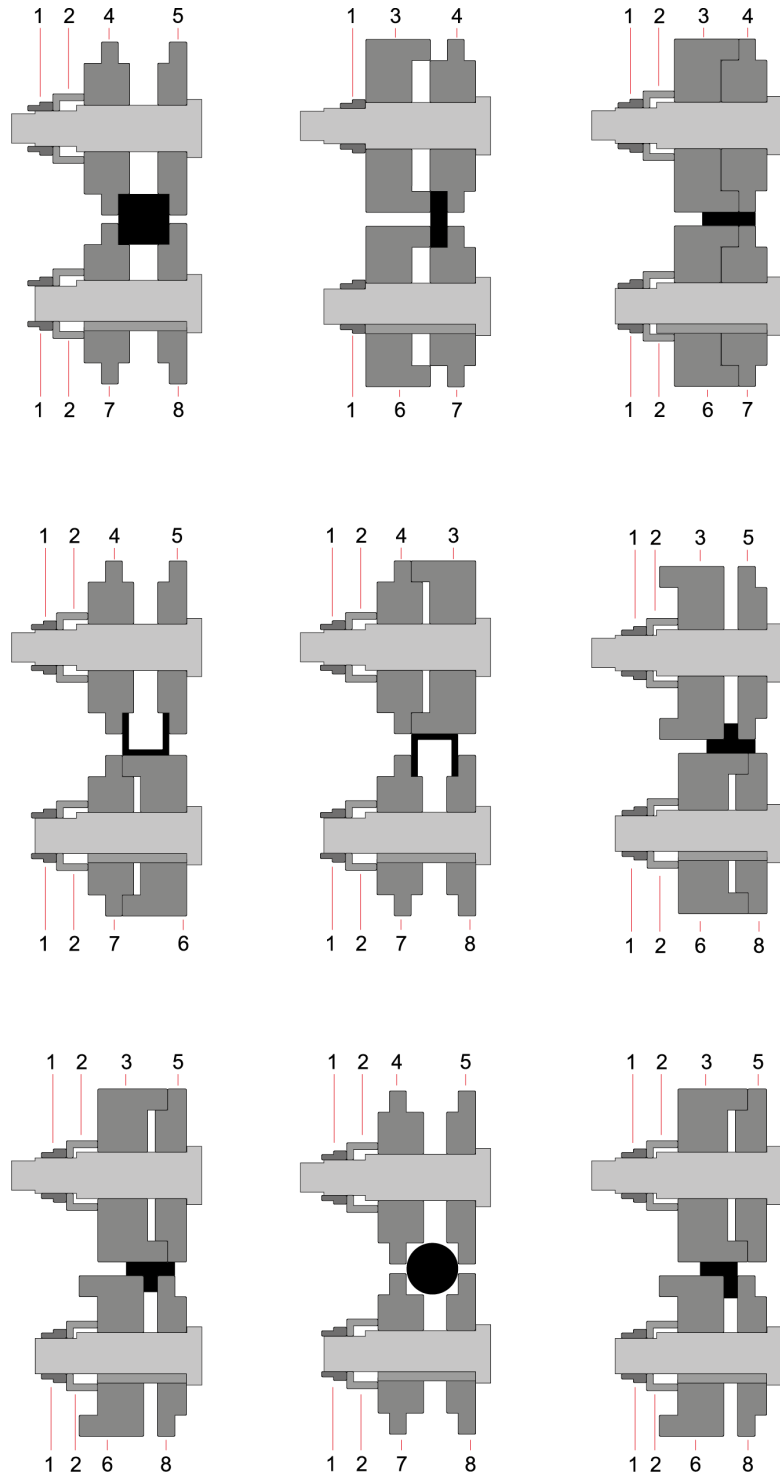


ASSEMBLING OF THE ROLLERS

-  1. Front nut M30x200
-  2. Thick washer
-  3. 55mm Upper roller
-  4. 40mm Upper roller
-  5. 25mm Upper roller
-  6. 55mm Lowern rollers
-  7. 40mm Lower rollers
-  8. 25mm Lower rollers



IMPORTANT NOTE:

The clamping nut of the rollers should never be tightened with a wrench and only by hand. If pipe rollers are being used, the nuts must be loose.