# Accessories for Horizontal Press Brake PP200CNC

## **Diameter expansion tools PP200CNC**

# **Clamp Holder to Expand Tube PP200CNC**



#### Refference: 140-16-01-EX001

This accessory is adapted to the Tooling to shape pipe ends, to perform the operation of expanding the ends of the tubes.

This accessory is used in all tube sizes, that is to say, it is not necessary to buy more than one since it is adaptable to all diameters.

### **Expansion Mandrel PP200CNC**



#### Refference: 140-16-01-EX002

This accessory is adapted to the **Tooling to shape pipe ends**, to perform the operation of expanding the ends of the tubes.

This accessory is used in all tube sizes, that is to say, it is not necessary to buy more than one since it is adaptable to all diameters.

### **Tube Expander Clamp PP200CNC**



This accessory is adapted to the **Tooling to shape pipe ends**, to perform the operation of expanding the ends of the tubes.

It is necessary to buy one specific expanding clamp for each tube according to its initial diameter and the final diameter that we want to achieve. See the following table of Expanding Clamps:



ØB max.	C max.	Reference	Description
28mm	40mm	140-16-01-EX22-28	Tube Expander Clamp 22-28 Length Max. 40mm
31mm	40mm	140-16-01-EX25-31	Tube Expander Clamp 25-31 Length Max. 40mm
34mm	50mm	140-16-01-EX28-34	Tube Expander Clamp 28-34 Length Max. 50mm
37mm	60mm	140-16-01-EX31-37	Tube Expander Clamp 31-37 Length Max. 60mm
41mm	60mm	140-16-01-EX35-41	Tube Expander Clamp 35-41 Length Max. 60mm
44mm	65mm	140-16-01-EX38-44	Tube Expander Clamp 38-44 Length Max. 65mm
47mm	65mm	140-16-01-EX41-47	Tube Expander Clamp 41-47 Length Max. 65mm
50mm	80mm	140-16-01-EX44-50	Tube Expander Clamp 44-50 Length Max. 80mm
53mm	80mm	140-16-01-EX47-53	Tube Expander Clamp 47-53 Length Max. 80mm
57mm	80mm	140-16-01-EX51-57	Tube Expander Clamp 51-57 Length Max. 80mm
60mm	80mm	140-16-01-EX54-60	Tube Expander Clamp 54-60 Length Max. 80mm
66mm	80mm	140-16-01-EX60-66	Tube Expander Clamp 60-66 Length Max. 80mm
	28mm 31mm 34mm 37mm 41mm 44mm 47mm 50mm 53mm 57mm 60mm	28mm 40mm   31mm 40mm   31mm 50mm   34mm 50mm   37mm 60mm   41mm 60mm   41mm 65mm   44mm 65mm   50mm 80mm   53mm 80mm   57mm 80mm   60mm 80mm	28mm40mm140-16-01-EX22-2831mm40mm140-16-01-EX25-3134mm50mm140-16-01-EX28-3437mm60mm140-16-01-EX31-3741mm60mm140-16-01-EX35-4144mm65mm140-16-01-EX38-4447mm65mm140-16-01-EX41-4750mm80mm140-16-01-EX44-5053mm80mm140-16-01-EX47-5357mm80mm140-16-01-EX51-5760mm80mm140-16-01-EX54-60